

WELDER QUALIFICATION TEST CERTIFICATE

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2 Designation: EN 287-1 135 P BW 1.1 S t200 PA bs

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4 **Manufacturer's Welding Procedure**
 5 Reference No. WPS 03 rev. 00 del 15/10/2007

Inspection Body
 Reference No.: 90 326 / Q / WPS 03 / ID

6 **Welder's Name:**
 7 **Identification:**
 8 **Method of Identification:**
 9 **Date & Place of Birth:**

10 **Employer:** Carpenteria Viganò s.r.l.

11 **Code/Testing Standard:** EN 287/1:2004

12 **Job Knowledge** Not verified

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		Weld Test Details	Range of Approval			
14	Welding Process	135 (MAG welding)	135 (MAG welding)			
15	Plate or Pipe	P - Plate	Plate		Pipe	
16	Joint Type	Butt Weld - BW	Butt Weld	Fillet Weld	Butt Weld	Fillet Weld
17	Parent Metal Group	1.2 ⁽¹⁾	1.1, 1.2, 1.4			
18	Filler Metal Type/Desig.	S - Solid wire ⁽²⁾	Solid Wire (S) - Electrode Core (M)			
19						
20						
21	Gas/Flux	EN 439 : M 2-1 ⁽³⁾	EN 439 : M 2			
22	Auxiliaries	N/A	N/A			
23	Material Thickness (mm)	200 mm	≥ 5 mm			
	Pipe Outside Diameter	N/A	≥ 150 mm			
	Welding Positions	PA	PA	PA - PB	PA	PA - PB
24	Gouging/Backing	bs - welding from both sides	ss mb & bs		ss mb	

25 Additional information is available on attached sheet/or welding procedure specification No: WPS 01 rev. 01 del 19/12/2005

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Type of Test	Performed & Acceptable	Not Required
27		
28		
29		
30	Visual	
31	Radiography	Acceptable
32	Magnetic particle/	Not required
33	Penetrant	Not required
	Macro	Not required
34	Fracture	Not required
35	Bend	Acceptable
36	Additional Tests* (impact testing)	Not required

Name & Signature

Inspection Body: Mr. P. Eccleston
 Moody International Certification Limited
 Notified body No. 1277
 Date of Issue: 21/01/2008



Location: Milan

Approval Valid Until: 20/01/2010



PROLONGATION FOR APPROVAL BY EMPLOYER/SUPERVISOR

(1) Material certificate n°2006/015132/01
 (2) Welding wire certificate n° ALW50070199-5
 (3) Gas certificates n° ST 012 / ST 003

37 Witnessed by: Ing. R. Teani

38 **PROLONGATION FOR APPROVAL BY INSPECTION BODY - For the following 2 years**

Date	Signature	Position or Title

For the following 6 months

Date	Signature	Position or Title

*) append separate sheet if required